



MATERIAL MANUFACTURE STATEMENT

Certificate No.:
C766436 Rev. 0

Initial Certification date:
11 August, 2025

Validity:
10 August, 2030

This statement consists of 3 pages

This is to certify that the product(s)

Open Die Forging

Manufactured by,

Goodluck Engineering Co. (Unit of Goodluck India Limited)

Khasra No. 2839, Dhoom Manikpur, Dadri, Gautam Budh Nagar - 203207, Uttar Pradesh, India

has been reviewed / assessed with respect to:
THE REQUIREMENTS SPECIFIED IN NORSOK M-650 ED. 4 ON QUALIFICATION OF MANUFACTURERS OF
SPECIAL MATERIALS AND FOUND TO COMPLY.

Applications/limitations:

See page 2 & 3

This Material Manufacture Statement to be read in full.

Reference to the part of this statement which may lead to misinterpretation is not permissible.

This certificate is valid for the following products:

NORSOK M-630:2020 MDS R14 Rev. 6 ASTM A182 Grade F44 UNS S31254

Place and date:
Chennai, 14 August, 2025

For the issuing office:
DNV Business Assurance India Pvt. Ltd.

Hariharan Sundareswara
Manager – Product Certification

Certificate no.: C766436 Rev. 0
Project no: PRJN-928038

Certificate history:

Revision	Description	Issue Date
00	Initial Qualification by DNV Business Assurance India Pvt. Ltd.	14 August, 2025

Products covered by this Statement:

Product Description	Product Material Specification and Grade	Product Limitation		Manufacturing Summary & QTR reference
		Tested	Qualified	
Open Die Forgings – Forged Discs	NORSOK M-630:2020 MDS R14 Rev. 6 ASTM A182 Grade F44 UNS S31254	Thk: 153 mm	Thk: 153 mm	MS-008 Rev. 00 Date: 15.04.2025 & QTR-008 Rev. 00 Date: 11.08.2025
		Wt: 355	Wt: All	

Sites covered by this Statement:

Site Name	Address
Goodluck Engineering Co. (Unit of Goodluck India Limited)	Khasra No. 2839, Dhoom Manikpur, Dadri, Gautam Budh Nagar, Uttar Pradesh – 203207, India

Applications/Limitations:

1. This Material Manufacture Statement does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 / NORSOK M-630.
2. Supply of the products as listed above shall be as per inspection documentation EN 10204 type - 3.1 / 3.2 requirements under the discretion of the Purchaser.
3. The production test sample shall be as per relevant MDS in addition to the purchaser's requirements.
4. The re-qualification process as per NORSOK M-650 Ed. 4 cl. 8.2 shall be repeated if there are any changes in essential variables as per NORSOK M-650 Ed. 4, cl. 10.2 made to the production route or the manufacturing procedure. e.g. major change of manufacturing process / equipment / route, heat treatment, etc.
5. If production is carried out at different plants / locations, a separate qualification is required for each plant. This applies also for change of in-house to subcontractors or change of subcontractor for essential operations.
6. NDT operator qualification shall be as per EN ISO 9712 and based on the purchaser's requirements.
7. Weld repair is not permitted.
8. A temperature uniformity survey for the heat treatment furnaces shall be carried out annually in accordance with API Spec 6A Annex M, ASTM A 991 or equivalent and additional requirements of NORSOK M-650 Ed. 4 Annex B.
9. This certificate is issued after satisfactory completion of qualification as per NORSOK M-650 Ed. 4 and NORSOK M-630:2020.
10. This certificate is issued based on the requisition letter NMDC-GOODLUCK-73093A-L-001 from the purchaser.
11. Acceptance of QTR is at the discretion and determination of the purchaser.



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Project no: PRJN-928038

Terms and conditions:

The Statement is subject to the following terms and conditions:

- Product Liability rests with Manufacturer, in case of damages caused by defective products.
- The Statement is valid only for the product(s) listed above.
- A visit shall be made to the manufacturer in case of changes to essential variables, manufacturing summary or during re-qualification. Manufacturer shall inform the local DNV office for any changes made with respect to QTR / Manufacturing Summary.

The following changes may render this Statement invalid:

- Any deviation to application / limitation listed above.
- Changes or amendments to the reference standard and manufacturing summary.

END OF STATEMENT