



MATERIAL MANUFACTURE STATEMENT

Certificate No.:
C601776 Rev. 0

Initial date:
12 September, 2023

Validity:
11 September, 2028

This statement consists of 3 pages

This is to certify that the product(s)

Open Die Forgings

Manufactured by,

Goodluck Engineering Co.

Khasra No. 2839, Dhoom Manikpur, Dadri, Gautam Budh Nagar - 203207, Uttar Pradesh, India

has been reviewed / assessed with respect to:
THE REQUIREMENTS SPECIFIED IN NORSOK M-650 ED. 4 ON QUALIFICATION OF MANUFACTURERS OF
SPECIAL MATERIALS AND FOUND TO COMPLY.

Applications/limitations:

See page 2 & 3

This Material Manufacture Statement to be read in full.

Reference to the part of this statement which may lead to misinterpretation is not permissible.

This certificate is valid for the following products:

NORSOK M-630:2020 MDS DH54 Rev. 1 ASTM A182 Gr. F55 UNS S32760

Place and date:
Chennai; 12 September, 2023

For the issuing office:
DNV Business Assurance India Pvt. Ltd.

Hariharan Sundareswara
Manager – Product Certification



Certificate No.: C601776 Rev. 0
Project no : PRJN-531942

Certificate history

Revision	Description	Issue Date
00	Original Statement	12 September, 2023

Products covered by this Statement

Product Description	Product Material Specification and Grade	Product Limitation		Manufacturing Summary & QTR reference
		Tested	Qualified	
Open Die Forged product	NORSOK M-630:2020 MDS DH54 Rev. 1 ASTM A182 Gr. F55 UNS S32760	Thk: 310 mm	Thk: 310 mm	MS-007 Rev No. 00 Date: 27.04.2023 & QTR-007 Rev. 00, Date: 12.09.2023
		Wt: 350 kg	Wt: All	

Sites covered by this Statement

Site Name	Address
Goodluck Engineering Co.	Khasra No. 2839, Dhoom Manikpur, Dadri, Gautam Budh Nagar - 203207, Uttar Pradesh, India

Applications/Limitations

1. This material manufacture statement does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650 / NORSOK M-630.
2. Supply of the products as listed above shall be as per inspection documentation EN 10204 type - 3.1/3.2 requirements under the discretion of the Purchaser.
3. The production test sample shall be as per relevant MDS under the discretion of the purchaser.
4. The re-qualification process as per NORSOK M-650 Ed. 4, clause 8.2 shall be repeated if any essential changes are made to the production route or the manufacturing procedure. e.g. major change of manufacturing process/method/equipment, heat treatment process/procedure etc.
5. If production is carried out at different plants / locations, a separate qualification is required for each plant. This applies also for change of in-house to subcontractors or change of subcontractor for essential operations as e.g. heat treatment, etc.
6. NDT operator qualification shall be as per EN ISO 9712 and based on the purchaser's requirements.
7. Weld repair is not permitted.
8. A temperature uniformity survey for the heat treatment furnaces shall be carried out annually in accordance with API Spec 6A Annex M, ASTM A991 or equivalent and additional requirements of NORSOK M-650 Ed. 4 Annex B.
9. This certificate is issued after satisfactory completion of qualification as per Norsok M-650 Ed. 4 and Norsok M-630:2020
10. This certificate is issued based on the requestion letter from the Purchaser, ref no. CAD/REF/2023-110 Dt: 10/03/2023.
11. Acceptance of QTR is at the discretion and determination of the purchaser.



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Terms and conditions

The Statement is subject to the following terms and conditions:

- Product Liability rests with Manufacturer, in case of damages caused by defective products
- The Statement is valid only for the product(s) listed above
- A visit shall be made to the manufacturer in case of changes to essential variables, manufacturing summary or during re-qualification. Manufacturer shall inform the local DNV office for any changes made with respect to QTR / Manufacturing Summary

The following changes may render this Statement invalid:

- Any deviation to application / limitation listed above
- Changes or amendments to the reference standard and manufacturing summary

END OF STATEMENT